

Maximizing Our CMMS Effectiveness





Why be here?

- Learn about software that is available for facilities condition assessment and capital budget development
- ✓ Learn about some CMMS speed bumps
- ✓ Learn about our strategies to deploy a CMMS in our difficult economy
- ✓ Learn about our approach to a more uniform facilities management process
- Learn about our Vision of how to get the most from our facilities information systems







Long Time Coming

- ✓ In the 70's the Department of Social and Health Services was created from a combination of social service agencies and institutions, some having been in existence since the turn of the 19th century
- The institutions operated independently with little coordination
- ✓ Several cycles of financial crises left us with minimal maintenance resources and an enormous facilities preservation backlog
- ✓ For two plus decades, capital project funding made up for the premature failure of building and campus systems



Long Time Brewing

- ✓ In the 90's Leg./OFM began providing additional oversight and began asking questions about maintenance levels and facilities' conditions that we didn't have the information to answer
- ✓ We embarked on our first Computerized Maintenance Management System (CMMS) and Facilities Condition Assessment (FCA) journeys. Both were learning experiences, mostly of what not to do
- ✓ In concert with significant reductions in capital and operating funding, our need to know about the condition of, and care for, our facilities was never greater





Our Storm

- √ Severely declining maintenance resources
- √ Severely declining capital resources
- Extremely limited ability to redirect capital funds
- √ Very old and failing facilities
- √ Lack of adequate information systems
- √ Lack of common priorities and standards





The Directive

Governor Gregoire and DSHS
Secretary Dreyfus direct
management to create a
coordinated approach to manage
resources more effectively





Initial Assessment

- √ Where are we?
- √ How good is our information?
- √ What are our opportunities?
- √ What are our strengths?
- √ What are our risks?





How good is our information?

- ✓ Capital Management-Early attempts at assessing the condition of facilities helped us realize that we were on the right track and that vendor systems were severely inadequate
- ✓ Maintenance Management-systems at the institutions varied significantly and few reflected a relationship to organizational goals and objectives





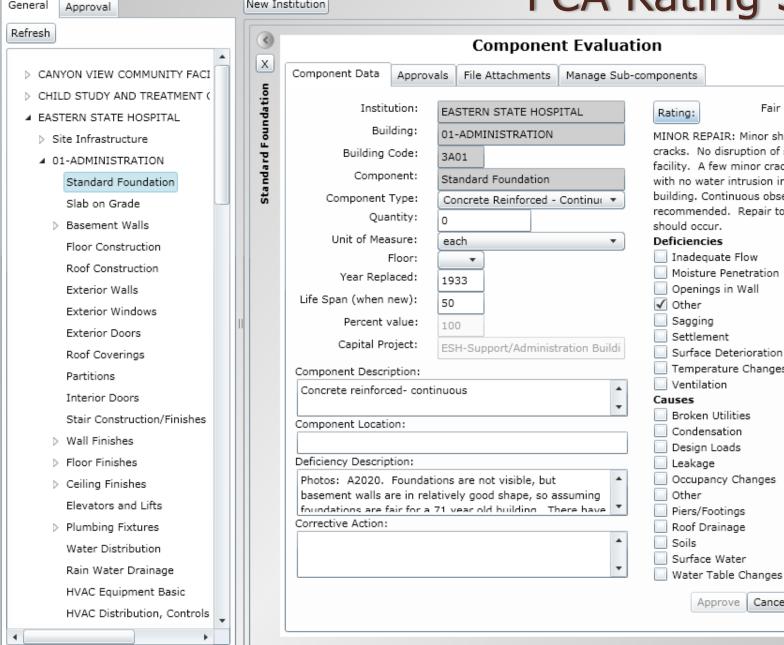
The FCA Objectives

- ✓ Uniform priorities that tie to organizational goals (one Mission)
- ✓ No gaps, all necessary systems whose performance would be affected in the coming biennium included in our capital plan
- ✓ Identify premature failures, deficiencies, and causes
- ✓ Help identify impacts and priorities
- ✓ Provide initial capital cost estimates





FCA Rating Screen



MINOR REPAIR: Minor shrinkage cracks. No disruption of service in facility. A few minor cracks in walls with no water intrusion into building, Continuous observation recommended. Repair to cracks Inadequate Flow Moisture Penetration Openings in Wall Surface Deterioration Temperature Changes Broken Utilities Condensation Design Loads

Fair

Cancel

Save



(NOT LEASED)

FCA Report

Institution Summary Report - 2011 (2D) GREEN HILL SCHOOL

Site	Site Use	Site Type	GSF	\$/GSF	Preservation Backlog	Replacement Cost	Condition Rating
SITE INFRASTRUCTURE (NOT LEASED)	Unknown	Site Type 1	225,976	\$65	\$2,149,303	\$14,596,799	Fair (85%)
		Total for Site Data	225,976		\$2,149,303	\$14,596,799	Fair (85%)
Building	Building Use	Building Type	GSF	\$/GSF	Preservation Backlog	Replacement Cost	Condition Rating
2D25) - 25-RECREATION BLDG (NOT LEASED)	Client Services	Gym	21,108	\$191	\$1,452,490	\$4,037,010	Fair (64%)
(2D26) - 26-POWER PLANT (NOT LEASED)	Miscellaneous	Power House - Boiler - Chiller	4,544	\$260	\$292,362	\$1,180,263	Fair (75%)
(2D33) - 33-SCHOOL BUILDING (NOT LEASED)	Educational Facility	School - Classroom	25,526	\$198	\$1,734,639	\$5,048,851	Fair (66%)
(2D34) - 34-GREENHOUSE (NOT LEASED)	Client Services	Greenhouse	4,000	\$52	\$91,623	\$209,601	Poor (56%)
(2D35) - 35-ENTRY SECURITY VISITATION (NOT LEASED)	Office Mark's Title Change	Secure Entry	8,906	\$263	\$227,960	\$2,338,916	Good (90%)
2D36A) - 36A-KITCHEN, DINING & COMMISSARY (NOT LEASED)	Client Services	Kitchen - Dining Hall	27,402	\$242	\$1,061,113	\$6,637,764	Fair (84%)
(2D36B) - 36B-VOCATIONAL SCHOOL (NOT LEASED)	Educational Facility	School - Vocational	36,811	\$193	\$1,048,424	\$7,121,619	Fair (85%)
(2D37) - 37-LAUNDRY & MAINTENANCE (NOT LEASED)	Client Services	Laundry	13,686	\$262	\$309,427	\$3,584,942	Good (91%)
2D38) - 38-SPECIAL SERVICES (NOT LEASED)	Client Services	Office	3,076	\$209	\$69,496	\$641,756	Fair (89%)
2D40) - 40-BIRCH COTTAGE	Residential	Residential - Max Security	17,908	\$340	\$649,528	\$6,093,528	Fair (89%)



Preservation Backlog

Capital Projects

FCA Backlog

Preservation Backlog

Building/Infrastructure Condition/Rating Institution Project Components RAINIER SCHOOL Poor (30%) ✓ Roof Construction Reset Go Note: all totals are based on selected data only Building: 03-GYMNASIUM & SCHOOL Institution: RAINIER SCHOOL Backlog: \$855,625.06 Backlog: **\$24,753.35** Replacement Cost: \$1,130,849.35 Replacement Cost: \$24,753.35

Condition Rating: 24.34% - (Unsatisfactory)

Number of Buildings: 20

Total Institution SqFt: 276,035

Total Pages: 20 | Current Page: 1 << Prev | Next >>

Sub-Assembly: Roofing

Component: Roof Coverings

Component Type: Single-ply Roofing PVC

Location: School

Component Desc: Approx. 5,000sf of the School roof

is flat membrane

Quantity: 5,000.00 square feet

% Value of Comp: 20%

Project: RS-Unassigned Preservation Need (COLE, Chuck (DSHS/LBD)

Assign Unassign Cancel

Condition Rating: 0% - (Unsatisfactory)

Rating: Unsatisfactory Replacement Cost: \$24,753.35

Backlog: \$24,753.35

Total Building SqFt: 17,531

Deficiency: Leaking/Blisters/Wrinkles

Cause: Protective Coating/Cracks, Tears,

Holes, and Breaks/Surface

Weathering

Deficiency Description: Existing membrane fabric is leaking due to advanced age despite prior effort to extend service with

waterproof coating applications.

Corrective Action: Replace approx. 5,000sf of failing roof membrane to include expected damage underlayment.

Estimate repair cost is \$80,000.



FCA Results

- ✓ All Poor and Failed systems are systematically addressed in capital plan
- ✓ Identifies premature failure of systems, deficiencies, and causes
- ✓ Corrective measures, maintenance priorities, design and construction worst/best practices





The CMMS Objectives

- ✓ Uniform priorities that tie to organizational goals (one Mission)
- ✓ Multiple site deployment
- √ Roving teams deployment
- ✓ Meet the requirements for safe facilities in light of continuing cuts
- Establish performance standards that help us meet changing requirements with little or no additional funding
- ✓ Use organizational knowledge to constantly improve our processes



Phase 1-CMMS Work Team

- ✓ Determining a course of action
- ✓ Team membership; Superintendents, stakeholders, business and facilities managers from each customer group
- ✓ Eight meetings including storming, discovery and brainstorming, molding solutions, and presenting results
- Management's blessing, to go forth and create



Our Two Step Approach

- ✓ Short-term CMMS, redeploy software
 - √ Cost is critical, as we have very little funding
 - √ Accomplishes level one requirements documentation
 - ✓ Allows time to more fully define requirements
 - ✓ Allows deployment of common standards and migrates information into a single platform
- ✓ Long-Term CMMS, determine a course
 - ✓ Define and document business requirements
 - ✓ Web based vs. Client-Server?
 - √ Hosted vs. Internal?
 - ✓ Life cycle cost?





Why Short Term?

- ✓ "Analyst studies indicate that as little as 5 to 10 percent of current CMMS/EAM capabilities are used... It is the exceptional firm that exceeds 40 percent of the capability and benefits..."
- ✓ More than 50% CMMS deployments fail
- ✓ CMMS are complex (i.e. 846 tables)
- Deployment can be overwhelming and expensive
- √ Life-cycle costs can be prohibitive





Phase 2-CMMS Deployment

- ✓ Business Process Team-Superintendents, stakeholders, business and facilities managers from each customer group
- ✓ Technology Team-Information systems specialists for systems interfaces, operational environment, design, deployment, software testing cycles





Business Requirements...

- √ Home Teams
- ✓ Roving Teams
- ✓ Multiple Sites
- ✓ Uniform Priorities
- ✓ Common Terminology
- √ Common Task Standards
- ✓ Purchasing Materials and Equipment
- ✓ Inventory Management
- √ Vehicle Maintenance





FCA and CMMS



FCA

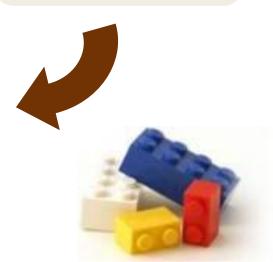


Flagged

Deficiencies and Causes



CMMS





CMMS Support

- ✓ We recognize that to get and maintain support for a CMMS, especially during tough economic times, the system must not only "schedule maintenance" but it must do so in a manner that saves and leverages resources to the degree that clearly outweighs the cost
- ✓ Easy to say, hard to do, and even harder to demonstrate





Above the Line...

High

- ✓ Performance Improvement
- √Knowledge Management
- ✓ Best Practices
- ✓ Budgeting and Planning
- √ Materials Discounts

ROI

cost

- ✓ Licensing Costs
- ✓ Deployment Costs
- ✓ Data Entry Costs
- ✓ Task Standards
- ✓ Maintenance Scheduling

Low

Below the Line...





Reactive to Predictive

Predictive Diagnostics

Remote Diagnostics

Preventative Maintenance

Reactive Maintenance



Key Performance Indicators

- ✓ Labor time for specific scheduled maintenance tasks
- Cost of maintenance and repair against depreciated capital cost
- Cost of maintenance and repair compared to production levels
- Failure avoidance, failure frequency, or mean time between failure
- Meeting the target response times to begin or complete unscheduled repairs
- Completing scheduled maintenance tasks within the standard time
- Track unexpected outages and costs by system and by department
- Overall Equipment Efficiency (or "effectiveness") measures the system's uptime percentage
- Percentage planned maintenance vs. the percen emergency repair work



Communicating Value

- ✓ Daily informal One on One's
- ✓ Weekly team meetings
- √Monthly staff meetings
- √Monthly management meetings
- √Monthly customer meetings
- ✓Annual performance reviews





Cycle of Improvement



PLAN

Identify improvement opportunity, collect data and plan the change



ACT

Adopt, adapt or abandon the change



Implement the change and collect data



CheckAnalyze the results







LEAN Principles

- Customer/Stakeholder feedback focused
- Constant eye on the most direct route to the desired product
- √ 5 S's; Sort, Straighten, Sweep, Standardize, Self-Discipline
- ✓ 7 Wastes; Waiting, Motion, Inventory, Processing, Transportation, Defects, Overproduction





Planning and Budgeting



- ✓ We will use CMMS historical repair, projected PMs, projected use, and systems aging to develop and support our operating budget requests
- ✓ We will use the FCA preservation needs, grouped into capital projects, to support our capital budgets
- ✓ We will involve stakeholders in determining where cuts happen and inform them of the related future consequences and costs
- ✓ We will incorporate CMMS "knowledge" in planning our future



Leveraging Technology



- √ Key Systems Integration
- ✓ Automated Data Entry
- √ Field Force Management





Field Force Management

- √ Pagers and Cell Phones
- √ Tablets & Laptops
- ✓ Auto WO processing
- √ Sharing Best Practices







Summary...

- Deploying a CMMS, processing work orders, and preventative maintenance scheduling are the first steps in developing the information we need to better manage our resources
- ✓ Using CMMS information in a systematic process to improve performance, communicate value, and get the maintenance resources we need is how our CMMS will help us survive our *Perfect Storm*





Questions?

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