



Northwest Building Efficiency Center

nwBuildings.org



1-866-929-NBEC

Ductless Heat Pumps

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*www.nwBuildings.org/dhp.aspx
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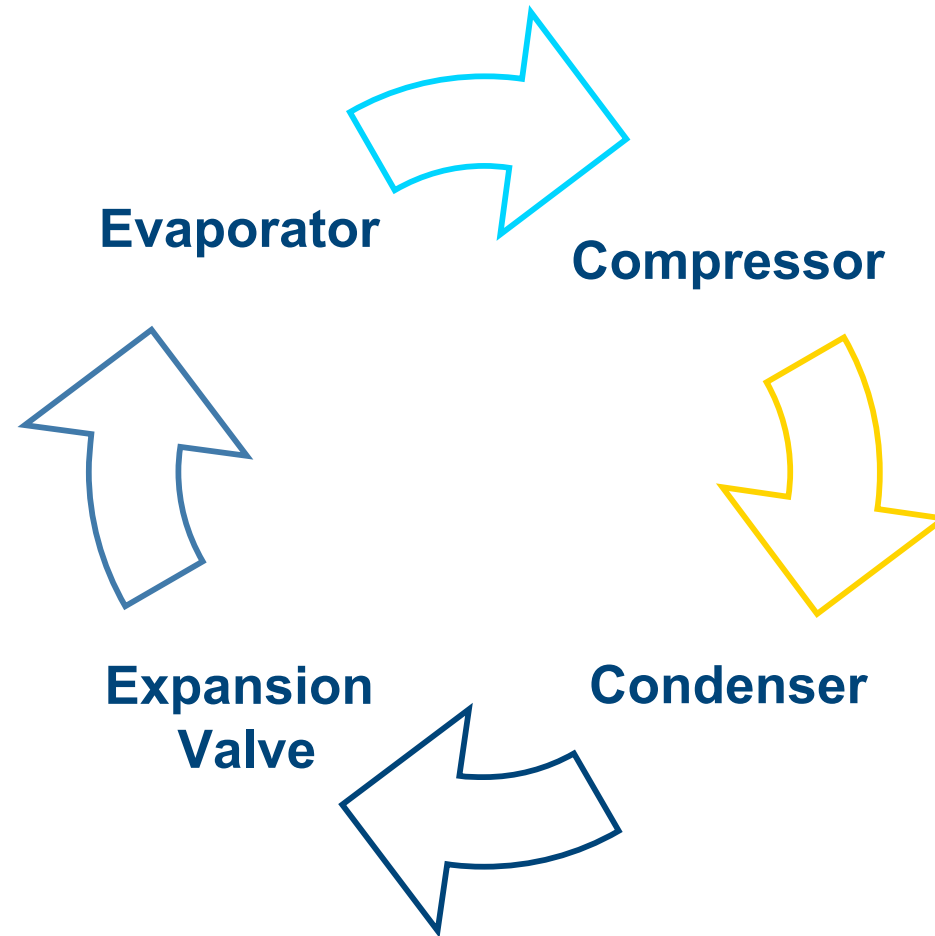
Outline

- **Heat Pump Basics**
- **Ductless Heat Pumps**
 - **Efficiency**
 - **Advantages**
 - **Commercial installations**
- **Planning (applications, codes)**
- **Purchasing (sizing, styles)**
- **Installation (locating, condensate, power)**
- **Commissioning**
- **Maintenance**

What is a Heat Pump?



Heat Pump Components

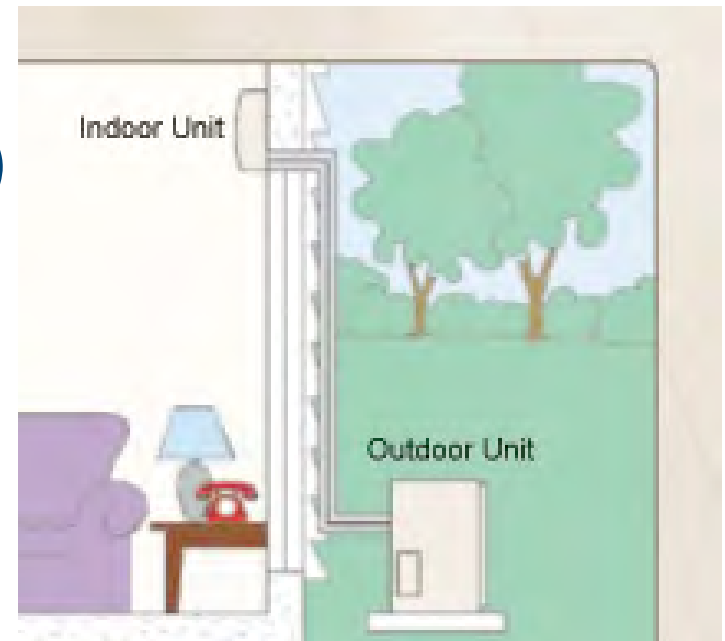


What's a Split System?

- **An HVAC system with components located both inside and outside**

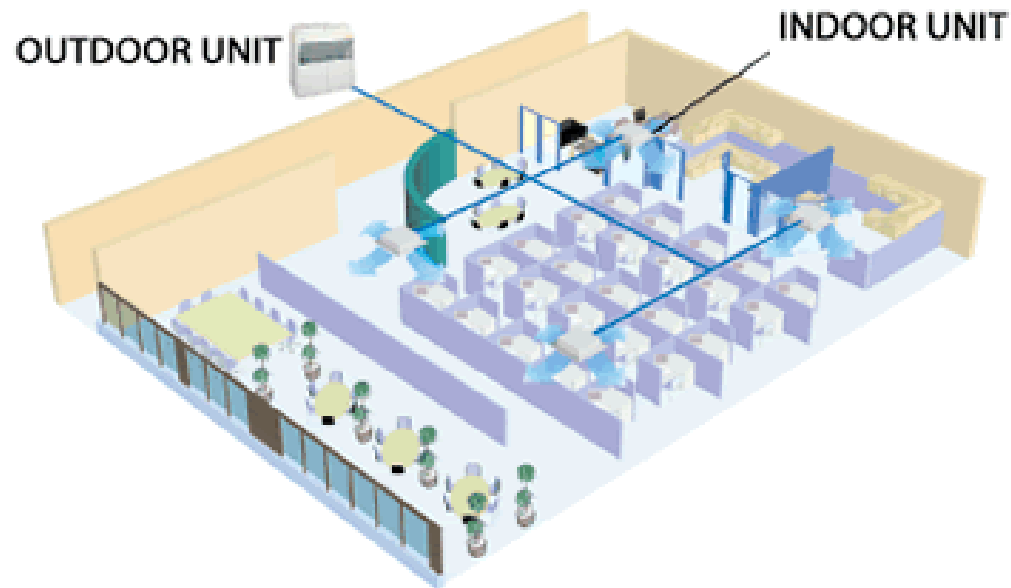
Compressor/Condenser – outside
Air handler - inside

- **Mini Split**
- **Multi-Zone (Multi-Split)**



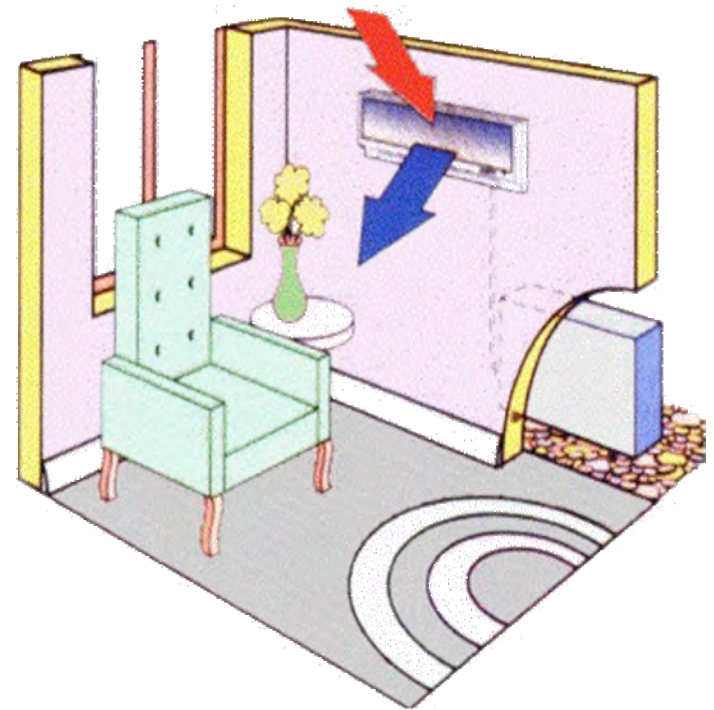
Multi-Split System

- Suitable for multiple zones with *varying loads*
- One outdoor unit, several indoor units, one controller



OK, What's a Ductless Heat Pump?

- 30-year history
- Many manufacturers *
- Split system
- Air Source heat pump
- No ducts
- Efficient



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How Efficient ?

- **Seasonal Energy Efficiency Ratio**
of BTU of cooling from one watt of energy
SEER = 20+
- **Heating Season Performance Factor**
of BTU of heating from one watt of energy
HSPF = 9+

How Efficient

- What does it save over electric resistance?
- HSPF-COP
- \$1 worth of heat from an electric resistance heat = \$3 worth of heat from a DHP



AHRI

The Air Conditioning, Heating and Refrigeration Institute is a trade association that produces the

AHRI Certified Product Directory

<http://www.ahridirectory.org/ahridirectory/pages/vrfhp/VRFHP9-17-08.pdf>

Advantages of Ductless Heat Pumps

- High efficiency
- Low cost heating and cooling
- Zonal system
- Improve occupant comfort
- Easy installation
- Eliminates ductwork
- Efficient at low outdoor temps



High Efficiency – Lower Cost

- **Inverter technology**
 - **Allows variable speed operation**
- **High SEER and HSPF**
 - **SEER ratings of 20+**
 - **HSPF ratings of 9.0**

Zonal Systems

- **Only heat or cool areas in use-not the entire building**
- **Can result in increased occupant comfort**
- **Ducted systems waste 10% -30%+**



Special Considerations in Commercial Installs

- **Ventilation requirements**
15-20 cfm/person
(ASHRAE 62.1 or IMC Chapter 11)
- **Interactions with existing systems**
Simultaneous heating and cooling
- **Power supply requirements**
- **Building control systems**
- **Amount of refrigerant allowed by IMC**

Questions?

Next we'll cover

- **Planning (applications, codes, purpose)**
- **Purchasing (sizing, styles, shop)**
- **Installation (locating, condensate, power)**
- **Commissioning**
- **Maintenance**



Think you are Ready? Planning Questions

- Is my application a good one?
- Can I meet all required codes?
- Will it save money or improve comfort?
- Can the unit be installed where I want to install it?

Planning: Good Applications

- Add cooling to an existing zone
- Supplemental heating and cooling for an undersized zone
- Heat or cool a small area to allow shutting down a large system
- Computer room backup or cooling



Planning: Codes

- **Commercial buildings must be ventilated during occupied hours ***
- **Check airside economizer requirements and exceptions**
- **Simultaneous heating & cooling prohibitions**
- **Pressure testing of refrigerant lines**

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Planning: Save Money?

- **Offset more expensive heating and/or cooling with higher efficiency equipment**
- **Extend the life and reduce maintenance of existing equipment**
- **Zonal heating**
- **Calculate fuel costs to be sure***
- **Value of improved comfort**

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Planning: Where NOT to Install

- If your central system has existing problems



Planning: Where NOT to Install

- In hospital treatment areas



- In areas with
corrosives or dust in
the air



Now You are Ready? Before You Buy

- **What size heat pump do I need?**
 - **Providing heating or cooling or both?**
 - **Determine the number of zones**
 - **Calculate heating / cooling loads***
- **Voltage requirements**
- **Comparison shop**
- **Check for rebates or incentives**

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Sizing Considerations

- **Determine the load ***
 - **Supplemental heating or cooling**
 - **DHP for entire load?**
- **Where does ventilation air come from?**
 - **Does the DHP have to heat or cool outside air? ***

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Choose an Indoor Unit

- Wall mounted
- Ceiling hung



Choose an Indoor Unit

- In-Ceiling Unit
- Concealed duct (ducted ductless)



Installing Ductless Heat Pumps

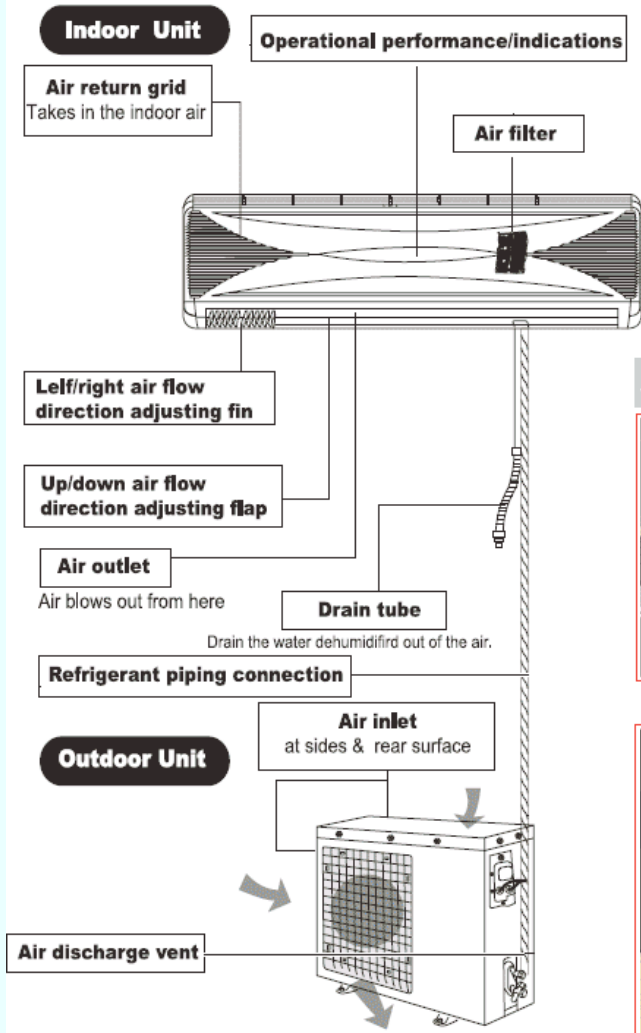
- **Plan the installation**
- **Install outdoor unit**
- **Power supply**
- **Install indoor unit(s)**
- **Connect refrigerant and power lines**
- **Run condensate drain**
- **Commission the unit**

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How Easy?

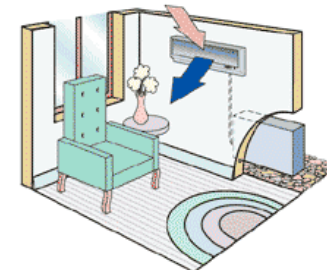
【The name of each part and its function】

There are many models, features and appearance will vary, all the figures provide a demonstration to introduce the function.

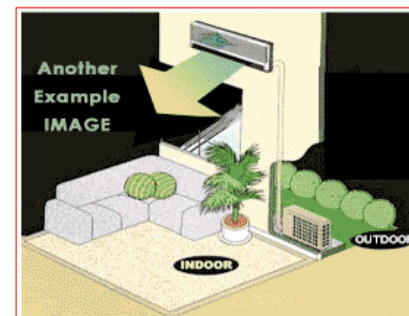


SIMPLE INSTALLATION ILLUSTRATIONS

EXAMPLE SETUP SHOWING THE SIMPLE CONNECTION, BETWEEN INDOOR AND OUTDOOR UNIT



ALL YOU NEED IS A 3 INCH HOLE IN THE WALL TO RUN THE CONNECTION BETWEEN TWO UNITS



Installing the Outdoor Unit

- Provide secure mounting
- Check clearances
- Determine line set length and height restrictions
- Locating on building
- Seal wall penetrations



Locating the Outdoor Unit(s)

Outdoor units may be placed on ground or attached to the building





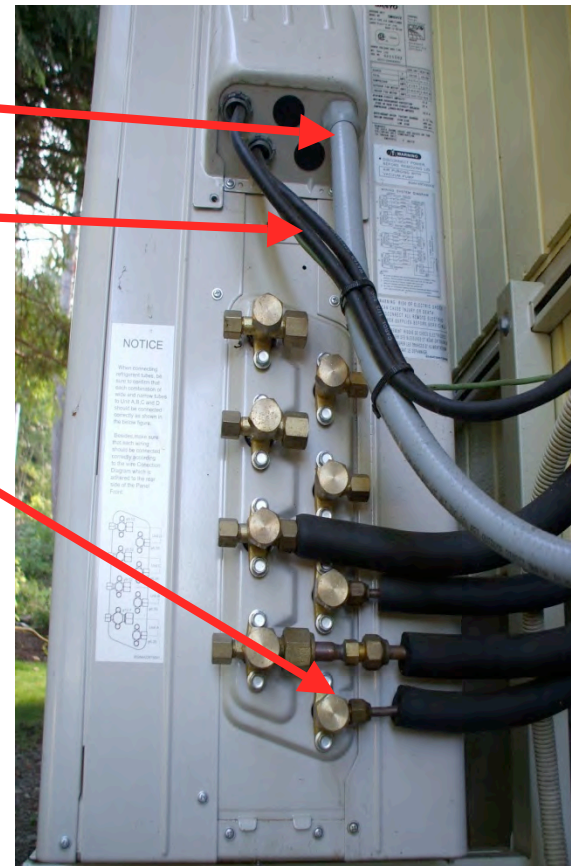
Power Supply

- **208v-230v from electrical panel to outdoor unit**
- **Provide electrical disconnect**
- **Provide separate breaker for DHP**



Line Sets & Power Connections

- 230 power from panel
- Power to indoor units
- Refrigerant lines
 - 2 indoor units installed



Locating the Indoor Unit(s)

- Noise levels
- Air circulation
- Line set location
- Condensate drain
- Power



Locate the Indoor Unit



- Can installation clearances be met?
- If using a concealed duct unit
 - Check allowable duct lengths
 - Never install in unconditioned space



Split Type
Air Conditioner
1 Unit

R410A

Operating Temperature Range

Temperature	Indoor air intake temp.		Outdoor air intake temp.
	Maximum	Minimum	
Cooling	95° F DB/71° F WB	50° F DB/50° F WB	115° F DB
Heating	67° F DB/57° F WB	80° F DB/67° F WB	57° F DB



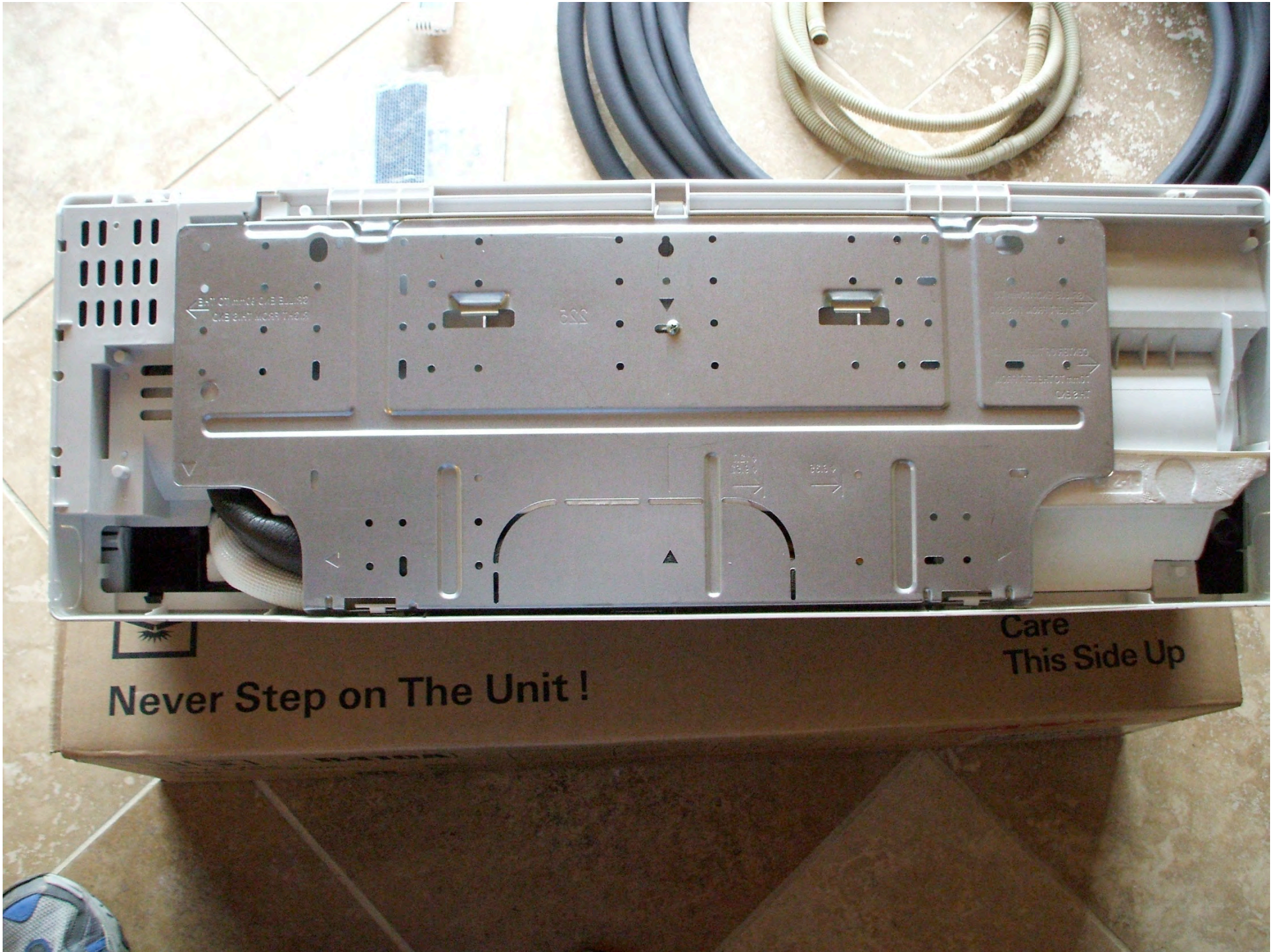
VERIFIED
Service
Technician

SANYO FISHER COMPANY
A DIVISION OF SANYO NORTH AMERICA CORPORATION
In Canada Distributed by
SANYO CANADA Inc.
Made in China

SANYO

KMHS0772
HEAT PUMP
230/208V
60HZ





Never Step on The Unit!

Care This Side Up



Split Type
Air Conditioning
1 Unit
Ship to:
P.O.No.

SHYU
H50772
HEAT PUMP
230V/208V
60HZ

**Removable filters for
cleaning**

Electrical connection







Condensate Line

- **Route to storm drain or sanitary drain**
- OR**
- **Provide small condensate pump which may be included with some models**
 - **Pumps require power**
 - **Trap may be necessary**

Commissioning the Unit

- **Refrigerant charge – R-410**
- **Recommended: have it done by contractor with the proper equipment**
- **EPA requires license to service system when refrigerant loss is a risk**

Commissioning the Unit

- **When ductless heat pump supplements existing HVAC system:
Set and lock unit cooling and/or heating temperatures so the more efficient heat pump comes on first**

Don't Forget Maintenance

- **Clean air filter(s) regularly**
- **Check outdoor coils for blockage annually**
- **Check the condensate drain and pan to make sure condensate can drain freely from the unit**
- **If using wireless controls, change batteries as needed**

Summary

Ductless heat pumps are:

- **Market ready**
- **Efficient**
- **Easy to Install**
- **Quiet**
- **Cost effective**
- **Available in various design options**
- **Good supplemental or primary heating or cooling system**



More Information

**The Northwest Building Efficiency Center
has posted supplementary resources
related to ductless heat pump
technology at:**

www.nwBuildings.org/dhp.aspx

Contact Us: *Info@nwBuildings.org*